



An ISO 9001:2008 Certified Company

Specifications Safety Warnings Dimensions

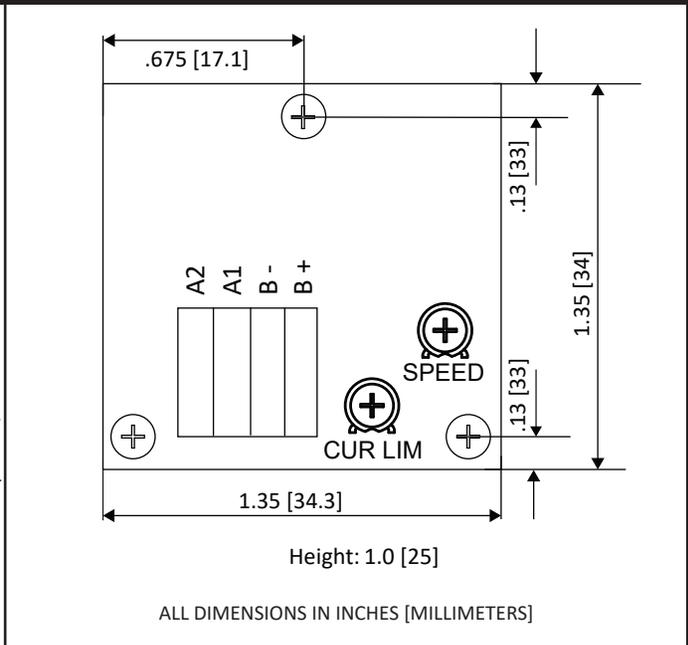
| Model | Source Voltage (VDC) | Armature Voltage Range (VDC) | Peak Armature Current (Amps) | Motor Horsepower Range |
|----------------|----------------------|------------------------------|------------------------------|------------------------|
| DCN100-1.5-PT1 | 12 | Source Voltage - 1 VDC | 1.5* | 1/100 - 1/60 |

* Peak current rating for 1 minute. Continuous current rating is 1 amp.

| | |
|---------------------------------|--------------------|
| Source Voltage..... | 8 - 16 VDC |
| Form Factor..... | 1.01 at base speed |
| Acceleration Time Range..... | 0.5 second |
| Deceleration Time Range..... | 0.5 second |
| Analog Input Voltage Range..... | 0 - 3.3 VDC |
| Input Impedance (S1 to S2)..... | >100K ohms |
| Load Regulation..... | 1% base speed |
| Speed Range..... | 80:1 |
| Vibration (0 - 50 Hz)..... | 0.5G maximum |
| (>50 Hz)..... | 0.1G maximum |
| Ambient Temperature Range..... | 0°C - 40°C |
| Weight..... | 0.02 lbs |

READ ALL SAFETY WARNINGS BEFORE INSTALLING THIS EQUIPMENT

- **DO NOT INSTALL, REMOVE, OR REWIRE THIS EQUIPMENT WITH POWER APPLIED.** Have a qualified electrical technician install, adjust and service this equipment. Follow the National Electrical Code and all other applicable electrical and safety codes, including the provisions of the Occupational Safety and Health Act (OSHA), when installing equipment.
- Avoid direct contact with the printed circuit board or with circuit elements to prevent the risk of serious injury or fatality. Use a non-metallic screwdriver for adjusting the calibration trim pots. Use approved personal protection equipment and insulated tools if working on this drive with power applied.
- Reduce the chance of an electrical fire, shock, or explosion by using proper grounding techniques, over-current protection, thermal protection, and enclosure. Follow sound maintenance procedures.
- **Removing DC power is the only acceptable method for emergency stopping.** Do not use decelerating to minimum speed or coasting to a stop for emergency stopping. They may not stop a drive that is malfunctioning. Removing DC power is the only acceptable method for emergency stopping.
- Applying and removing DC source voltage is recommended for infrequent starting and stopping of a drive only. Regenerative braking, decelerating to minimum speed, or coasting to a stop is recommended for frequent starts and stops. Frequent starting and stopping can produce high torque. This may cause damage to motors.
- **Do not disconnect any of the motor leads from the drive** unless power is removed or the drive is disabled. Opening any one lead while the drive is running may destroy the drive.
- This product does not have internal solid state motor overload protection. It does not contain speed-sensitive overload protection, thermal memory retention, or provisions to receive and act upon signals from remote devices for over temperature protection. If motor protection is needed in the end-use product, it needs to be provided by additional equipment in accordance with NEC standards.



Installation

Mounting

- Drive components are sensitive to electrostatic discharge. Avoid direct contact with the circuit components.
- Protect the drive from dirt, moisture, and accidental contact.
- Provide sufficient room for access to the terminal blocks and calibration trim pot.
- Mount the drive away from heat sources. Operate the drive within the specified ambient operating temperature range.
- Prevent loose connections by avoiding excessive vibration of the drive.
- Mount the drive with its board in either a horizontal or vertical plane. Four 0.15" (4 mm) wide holes in the board accept #6 pan head screws.

Wiring

Use 16 - 20 AWG wire for DC source (B+, B-) and motor (A1, A2) wiring.

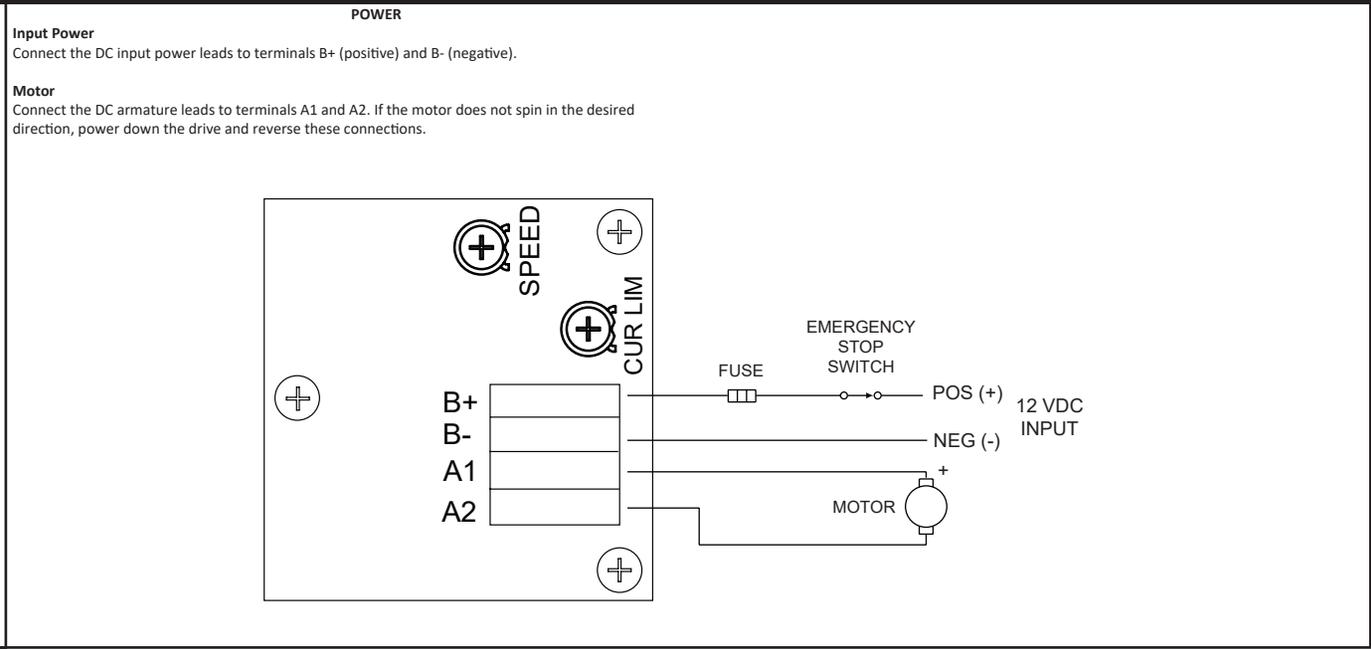
Shielding Guidelines

As a general rule, ACE recommends shielding of all conductors. It may be necessary to earth ground the shielded cable. If noise is produced by devices other than the drive, ground the shield at the drive end. If noise is generated by the drive, ground the shield at the end away from the drive. Do not ground both ends of the shield.

Fusing

ACE drives require an external line fuse for protection. Use fast acting fuses rated for at least 150% of the maximum armature voltage and current. Fuse the positive terminal.

Connections



Startup

STARTUP

- Verify that no foreign conductive material is present on the printed circuit board.

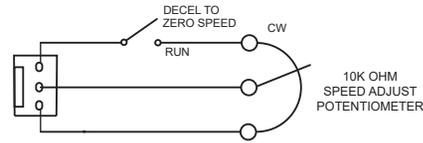
1. Turn the speed adjust potentiometer full counterclockwise (CCW).
2. Apply DC source voltage.
3. Slowly advance the SPEED trim pot clockwise (CW). The motor slowly accelerates as the trim pot is turned CW. Continue until the desired speed is reached.
4. Remove DC source voltage from the drive to coast the motor to a stop.

Operation

DECELERATING & STOPPING

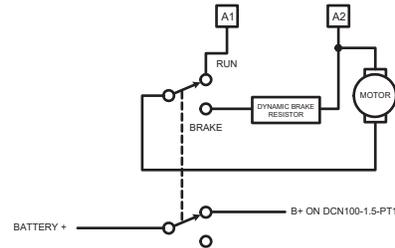
Decelerate to Zero Speed (Coast)

The switch shown below may be used to decelerate a motor to a zero speed. Opening the switch decelerates the motor from set speed to zero speed. By closing the switch, the motor accelerates to set speed.



Decelerate to Zero Speed (Dynamic Brake)

Dynamic braking may be used to rapidly stop a motor. For the RUN/BRAKE switch, use a two pole, two position switch rated for at least the armature voltage rating and 150% of the armature current rating. For the dynamic brake resistor, use a high power, wirewound resistor. Sizing the dynamic brake resistor depends on load inertia, motor voltage, and braking time. Use a lower-value, higher-wattage dynamic brake resistor to stop a motor more rapidly.

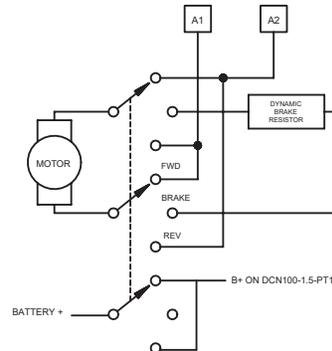


REVERSING

Reversing with a Dynamic Brake

A dynamic brake may be used when reversing the motor direction. Use a three pole, three position switch rated for at least the armature voltage rating and 150% of the armature current rating. For the dynamic brake resistor, use a high power, wirewound resistor. Sizing the dynamic brake resistor depends on load inertia, motor voltage, and braking time. Use a lower-value, higher-wattage dynamic brake resistor to stop a motor more rapidly.

The motor must come to a complete stop before changing directions.



Calibration

Speed (SPEED): The SPEED setting determines the motor speed. To calibrate SPEED:

1. Set the SPEED trim pot full CCW.
2. Apply DC power.
3. Adjust the SPEED trim pot CW until the desired speed is reached.

Torque (CUR LIM): The CUR LIM setting determines the maximum torque for accelerating and driving the motor. To calibrate the CUR LIM:

1. With the power disconnected from the drive, connect a DC ammeter in series with the armature.
2. Set the CUR LIM trim pot to minimum (full CCW).
3. Set the speed adjust potentiometer to maximum forward speed (full CW).
4. Carefully lock the motor armature. Be sure that the motor is firmly mounted.
5. Apply power source. The motor should be stopped.
6. Slowly adjust the CUR LIM trim pot CW until the armature current is 150% of motor rated armature current.
7. Turn the speed adjust potentiometer to minimum speed (full CCW).
8. Remove power source.
9. Remove the stall from the motor.
10. Remove the ammeter in series with the motor armature if it is no longer needed.



0.1 Amps



0.75 Amps



1.5 Amps



0.25 Amps



1.0 Amp



0.50 Amps



1.25 Amps