

OPERATING INSTRUCTIONS

XC200NX / XC1200



Please maintain these instructions and review them prior to using the unit:

Warning:

- This unit is panel mounted type with its output terminals getting connected to the host equipment. Such equipment shall also comply with basic EMI/EMC and safety requirements like BSEN 61326-1 and BSEN 61010 respectively.
- To avoid electric shock, power supply of the unit should be kept off while wiring. Wiring should be done strictly as per the terminal layout, given in the manual.
- Use lugged terminals to meet M3 screws.
- The unit does not have a built-in fuse. External fuse with a rating of 275VAC/1A is recommended.

Caution:

- This unit is not intended for outdoor use.
- The power connection cable must have a cross-section of at least 1mm² and insulation capacity of at least 1.5kV.
- The output connections must not be loaded beyond the specified values / range.
- Avoid inflow of dust and contact of conductive material with the internal circuitry of the unit.
- The unit must not operate in presence of heating sources, caustic vapors, oil, steam, vibration or impact etc.
- Use clean soft cloth for cleaning. Care must be taken to avoid entry of water into the circuitry through the ventilation holes.

SPECIFICATIONS :

Display

6 digit, 7 segment LED display
XC200NX: 0.3" height, **XC1200:** 0.5" height
Counter : 6 digit display; **Rate :** 5 digit display

Range

Total : Least count 0.0001, 0.001, 0.01, 0.1, 1
Rate : Auto ranging 4.00 to 99999. RPM or RPH mode user selectable (minimum frequency for rate mode is 4.00 RPM)

Set Points

Two set points, each programmable from 0.0001 to 999999

Operating modes

- On delay
- Interval
- Time pulse repeat
- Auto reset

Counting modes:

- Unidirectional (Up / Down)
- Quadrature
- Bi - directional

Accuracy

Rate: 0.05 % ± 2 counts

Count Inputs

a) Voltage pulse : 3 to 30V DC. Accepts Input from proximity switches, encoders, solid state devices, potential free contacts like limit switches, relays etc

Maximum Input Frequency

30Hz, 2.5 kHz, 5kHz

Sensor Supply

12VDC, 30mA (±10%)

Scale Factor

Programmable form 0.00001 to 9.99999 x 10ⁿ
 n = -5, -4, -3, -2, -1, 0, 1, 2

Reset Input

- Front panel (user selectable)
- Remote reset
 Minimum reset time for remote reset is 10msec.

Relay Outputs

2 relays, 1C/O each rated 5 A @ 230 VAC / 24 VDC

Memory Retention

10 years

Configuration Lock

Via rear terminals to avoid inadvertent change in configured parameters

Supply

90 to 270 VAC / DC, AC: 50 / 60Hz.
 24V AC/DC

Mounting

Panel mounting

Housing

CE marked products: Flame retardant plastic
Non CE products: ABS plastic.

Temperature

Operating: 0 - 50°C, Storage: -20 - 75°C.

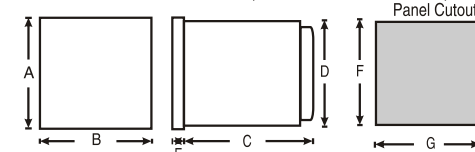
Humidity

95% RH

Weight

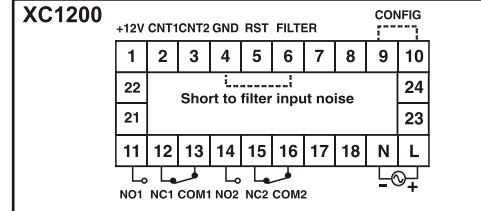
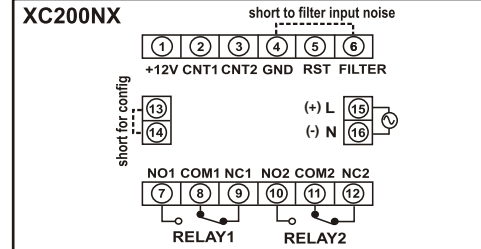
XC200NX: 375 gms
XC1200: 260 gms

OVERALL DIMENSIONS (All dimensions in mm)



DIM MODELS	A	B	C	D	E	F	G
XC1200	50	97.5	88	45	10	46	92
XC200NX	72	72	115	68	10	69	69

TERMINAL CONNECTIONS:



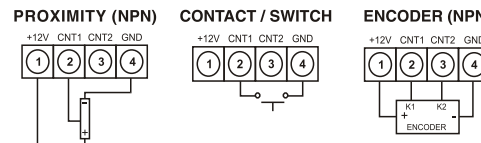
Products		Terminals
XC200NX	XC1200	
1	1	+12VDC (sensor supply)
2	2	Count input 1
3	3	Count input 2
4	4	GND (-ve for sensor supply)
4 - 5	4 - 5	Reset input
4 - 6	4 - 6	Short to filter input noise
7 - 8 - 9	11 - 13 - 12	NO - COM - NC of relay1
10 - 11 - 12	14 - 16 - 15	NO - COM - NC of relay2
13 - 14	9 - 10	Short to enter configuration
15 - 16	L - N	L (Live) - N (Neutral)

NOTE :- In some applications, proximity sensors pick up high frequency noise from nearby switching circuits like AC / DC drives. These get counted by the counter which then shows erroneous count / rate reading. By shorting terminals 4 and 6 as shown in fig above, these high frequency spurious pulses are filtered, by limiting input frequency to about 200Hz (1200RPM).

WIRING DIAGRAM FOR COUNT INPUT

(Sensor color codes:-

Red = +12V, Green = CNT, Black = GND
 Brown = +12V, Black = CNT, Blue = GND)

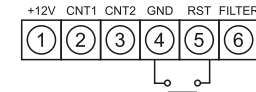


Note:

- For PNP sensors, connect 1kohm resistor between CNT and GND terminals
- If the sensors (Proximity / Encoder) require more than 30mA current, use external power supply to power the sensors.

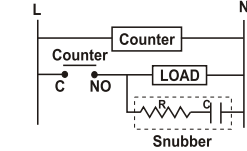
RESETTING:

By front key: Press RST key continuously for 3 sec. The counter resets and starts counting again, and the display shows the rate or total as per selection.
Remote reset: The unit can be reset from a remote pushbutton as per connections shown in the figure:

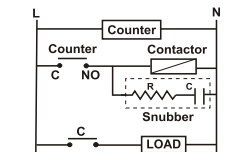


TYPICAL CONNECTIONS FOR LOADS

1) For load current < than 0.5A



2) For higher loads use interposing relay/ contactor



NOTE: Use snubber as shown above to increase relay life of counter.

ELECTRICAL PRECAUTIONS DURING USE

Electrical noise generated by switching of inductive loads can create momentary disruption, erratic, latch up, data loss or permanent damage to the instrument. To reduce noise:

- Use of MOV / snubber circuit across inductive loads are recommended.
- Use separate shielded wires for inputs, which are not bundled with mains power lines.
- Use separate relay / contactor for actuating control / signal lines of counter

CONFIGURATION SCHEME (parameter setting)

- Before configuration: With power off, short terminal nos. 13 & 14 (for XC200NX) or terminals 9 & 10 (for XC1200)
- Turn power on
- Program settings as per instructions given below:

1. Scale factor mantissa

Factory setting: 1.00000

Key Press	Display	Description
	5CL	for 1 sec.
	* Blinking digit	
Scale factor mantissa	1.00000	Range: 0.00001 to 9.99999. Set as given below:

The blinking digit increments by 1 for every press of key and rolls over from 9 to 0. The blinking shifts to next digit (right) for every press of key. Using these keys the required value can be set.

2. Press \square key to select scale factor exponent

Factory setting: 0

Scale factor exponent	\square EPN 0	* Blinking digit Exponent = 0 i.e. 10^0
Press Δ	\square EPN 1	* Exponent = 1 i.e. 10^1
Press Δ	\square EPN 2	* Exponent = 2 i.e. 10^2
Press Δ	\square EPN -5	* Exponent = -5 i.e. 10^{-5}
Press Δ	\square EPN -4	* Exponent = -4 i.e. 10^{-4}
Press Δ	\square EPN -3	* Exponent = -3 i.e. 10^{-3}
Press Δ	\square EPN -2	* Exponent = -2 i.e. 10^{-2}
Press Δ	\square EPN -1	* Exponent = -1 i.e. 10^{-1}

Note: Scale factor = Mantissa X 10^{Exponent}

3. Press \square key to select Resolution

Factory setting: 1

Display	for 1 sec.
Press \triangleright \square 000000	Least count = 1 Blinking *
Press \triangleright \square 000000	Least count = 0.0001 * Blinking
Press \triangleright \square 000.000	Least count = 0.001 Blinking *
Press \triangleright \square 0000.00	Least count = 0.01 Blinking *
Press \triangleright \square 00000.0	Least count = 0.1 Blinking *

4. Press \square key to select Counting mode

Factory setting: Bi-directional

Counting mode	\square b i d i r	Blinking Bi - directional
Press Δ	\square UP	Blinking Up direction
Press Δ	\square d n	Blinking Down direction
Press Δ	\square Q U A D	Blinking Quad direction

Note: Quadrature mode maximum speed - 2kHz (for higher speeds please contact factory).

5. Press \square key to select Reset selection

Factory setting: zero
Note: Applicable for Bi-directional and Quadrature modes only

Reset selection	\square 2 E R 0	Blinking Reset to zero
Press Δ	\square P R E S E T	Blinking Reset to preset

6. Press \square key to select Relay operating mode

Factory setting: On delay

Relay operating mode	\square 0 n	Blinking On delay
Press Δ	\square I n t	Blinking Interval mode

7. Press \square key to select TPR/ AR mode

Factory setting: none

TPR/ AR mode	\square n o n e	Blinking None (no Autoreset, no Time pulse repeat)
Press Δ	\square A R	Blinking Auto reset
Press Δ	\square t P R	Blinking Time pulse repeat

8. Press \square key to select Input frequency

Factory setting: 2500 Hz

Display	for 1 sec.	
Input frequency	\square 30	Blinking 30Hz
Press Δ	\square 2500	Blinking 2500Hz
Press Δ	\square 5000	Blinking 5000Hz

9. Press \square key to select Rate unit

Factory setting: RPM

Rate unit	\square R P n	Blinking RPM, Rate per minute
Press Δ	\square R P H	Blinking RPH, Rate per hour

10. Press \square key to select Overrun/non overrun

Factory setting: Over run

Overrun / NOR	\square 0 r	Blinking Overrun
Press Δ	\square n o n 0 r	Blinking Non- overrun

11. Press \square key to select Front panel reset

Factory setting: enabled

Front panel reset	\square F P r - y	Blinking * Reset key enabled
Press Δ	\square F P r - n	Blinking * Reset key disabled

12. Press \square key to reset cumulative total and batch count

Factory setting: 0

Reset batch	\square r e t 0	* No action
Press Δ	\square r e t 1	* No action
Press Δ	\square r e t 2	* No action
Press Δ	\square r e t 3	* No action
Press Δ	\square r e t 4	* No action
Press Δ	\square r e t 5	* Reset cumulative total and batch count

13. Press \square key to select Reset all (initialisation)

Note: At reset all, all parameters reset to factory settings.

Reset all	\square r s t 0	* No reset
Press Δ	\square r s t 1	* No reset
Press Δ	\square r s t 2	* No reset
Press Δ	\square r s t 3	* No reset
Press Δ	\square r s t 4	* No reset
Press Δ	\square r s t 5	* Reset all (all parameters reset to factory settings)

NOTE: Value of parameter is stored after pressing \square key. To quit configuration mode:

- 1) Turn power off
- 2) Remove link between CONFIG terminal nos. 13 & 14 (XC200NX) or terminals 9 & 10 (XC1200)
- 3) Turn power on

To program SET 1, SET 2 & AR / TPR time:

In programming mode the digit which is blinking can be changed. The blinking digit increments by 1 for every press of Δ key & rolls over from 9 to 0. The blinking shifts to next digit (right) for every press of \triangleright key. Using these keys user can set the required value.

KEY PRESS	DISPLAY	DESCRIPTION
Press \triangleright for 3 sec.	\square S E t 1	# Set value 1
(Factory setting: 100)	\square 000 100	* Set as per procedure given.
Press \square	\square S E t 2	# Set value 2
(Factory setting: 90)	\square 000090	* Set as per procedure given.
Press \square	\square t I n E	# Pulse time
	\square 00.0	* Maximum pulse time = 99.9sec
Press \square key to complete programming		
Note:		
a) Time parameter is valid for AR and TPR modes only		
b) SET1 should always be greater than SET2		

Selecting the Count or Rate display:

The unit displays toggles between rate and count mode at the momentary press of \square key.

Press \square	\square t o t a l	#
(Factory setting: Total)	\square 000000	Current Count value
Press \square	\square r a t e	#
	\square 000.00	Rate value

TO READ SET 1, SET 2 & PULSE TIME VALUES

KEY PRESS	DISPLAY	NAME
Press \triangleright (momentary)	\square S E t 1	#
	\square 000000	Set 1 value
Press \triangleright (momentary)	\square S E t 2	#
	\square 000000	Set 2 value
Press \triangleright (momentary)	\square t I n E	#
	\square 00.0	Time

This step is valid only for AR / TPR selection.

TO READ VALUES OF CONFIGURED PARAMETERS:

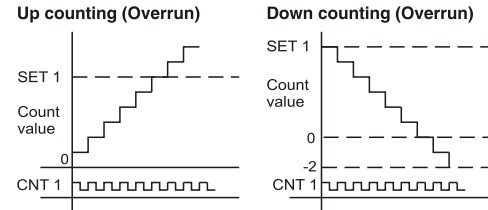
KEY PRESS (MOMENTARY)	DISPLAY	NAME / DESCRIPTION
Press Δ	$C - \epsilon 0 \epsilon L$ # 000000	Cumulative total
Press Δ	$b - \epsilon 0 \epsilon L$ # 000000	Batch total
Press Δ	SCL # 1.00000	Scale factor mantissa
Press Δ	$EPN 0$ # 0	Scale factor exponent
Press Δ	$rESL$ # 000000.	Resolution (least count)
Press Δ	UP	Counting mode
Press Δ	$2\epsilon r 0$	Reset to zero
Press Δ	$0n$	Relay operating mode
Press Δ	$nONE$	Autoreset or TPR mode
Press Δ	$f r \epsilon 9$ # 2500	Maximum input frequency
Press Δ	$r P \bar{n}$	Rate unit
Press Δ	$0r$	Overrun / non overrun mode
Press Δ	$f P r - 4$	Front panel reset

Automatically skips to value after 1 sec

USER GUIDE

1. COUNTING DIRECTION

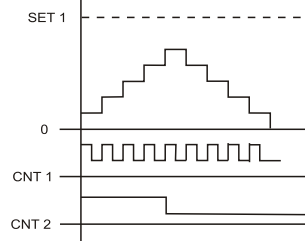
a. Unidirectional: The unit counts the number of pulses received at the CNT1 input and can be programmed to count upwards from zero towards the set point (**Up counting**), or to count downwards from the set point to zero (**down counting**).



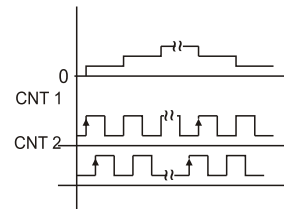
In Overrun mode, the unit continues to count above the set point.

b. Bi-directional:

In the Bi-directional mode of counting, the CNT2 input determines the count direction. If the CNT2 input is at level 1 (10V to 30V) XC200NX/XC1200 counts up (increments) - open terminals 3 & 4. If the CNT2 input is at level 0 (0V to 1V) the XC200NX/XC1200 counts down (decrements)-short terminals 3 & 4.



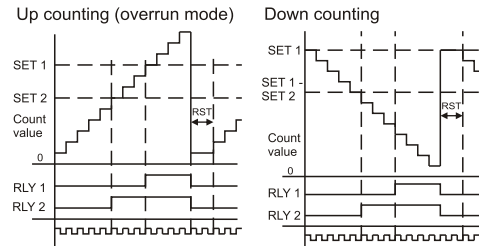
c. Quadrature: The Quadrature mode is suitable for using with sensors which generate 2 channels of output in quadrature (phase shift) e.g. Rotary encoders. The unit counts up (increments), if the CNT1 input transitions precede the CNT2 input transitions and counts down, if the CNT2 input transitions precede the CNT1 input transitions.



2. MODES OF OPERATION

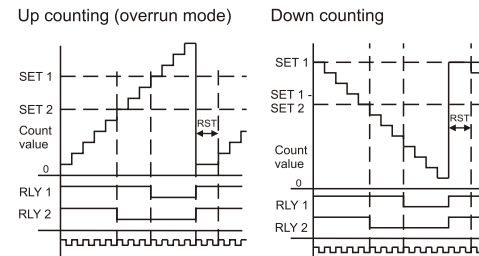
a) On delay:

The output is energised at the end of the counting cycle (i.e. count value = set value) & remains on till unit is reset. When the number of pulses received is equal to SET2, relay 2 is switched ON, and when the number of pulses received equals Set1, relay 1 is switched ON. Both the outputs remain ON till the unit is reset.



b) Interval:

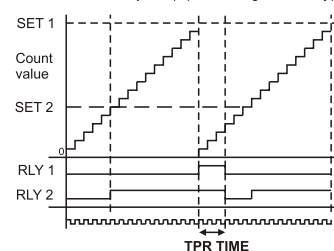
The output is energised at the start of the counting cycle and de-energised on its completion. When the number of pulses received equal to SET2, relay2 is switched OFF, and when the number of pulses received equal to Set1, relay 1 is switched OFF. These relays remain OFF till the unit is reset.



c) Time Pulse Repeat (TPR):

The output changes state (according to the On delay or Interval mode selected) for a programmed pulse time (t), at the end of the count cycle. After the set pulse time, the count resets automatically & count cycle repeats. Counting continues uninterrupted during the pulse time.

Time Pulse Repeat (Up Counting, On Delay)

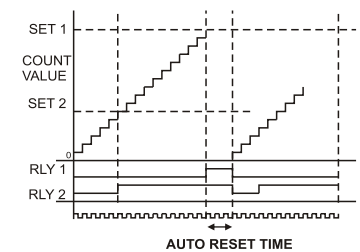


d) Auto-reset mode:

The output energises (according to the on delay or interval delay mode selected) at the end of the count cycle for the programmed Auto reset time, after which the counter automatically reset and begins the next count cycle.

The unit remains reset for the Auto reset time and ignores count pulses received during this duration. It resumes operation only after this period has elapsed.

Auto Reset Mode (Up Counting, On Delay)



Overrun / Non Overrun feature:

Overrun: In overrun mode, the counter continues counting, after the SET1 value has been crossed.

Non overrun: in non overrun mode, the counter stops counting, after the SET1 value is reached and restarts counting only after reset.

SCALE FACTOR

The user programmable scale factor facilitates the direct reading in desired engineering unit. The counter multiplies the number of pulses received at the count input with the scale factor, and display the result.
Count display = No. of pulses received x scale factor
Rate display = Number of pulses received per minute x scale factor or no. of pulses received per hour x scale factor

The scale factor consists of two parts, mantissa and exponent.

The mantissa can be set from 0.00001 to 9.99999 and the exponent can be set from -5 to +2. The scale factor is arrived at as:

Scale factor = Mantissa X 10^{Exponent}

RATE DISPLAY

The user can select either rate display or count display from the front panel keypad. The counter displays the rate with auto ranging facility. The relays will operate as in count mode, even if the rate display mode has been selected. The batch count and totaliser values will also be updated while display is in the rate mode.

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(Specifications subject to change as development is a continuous process)

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